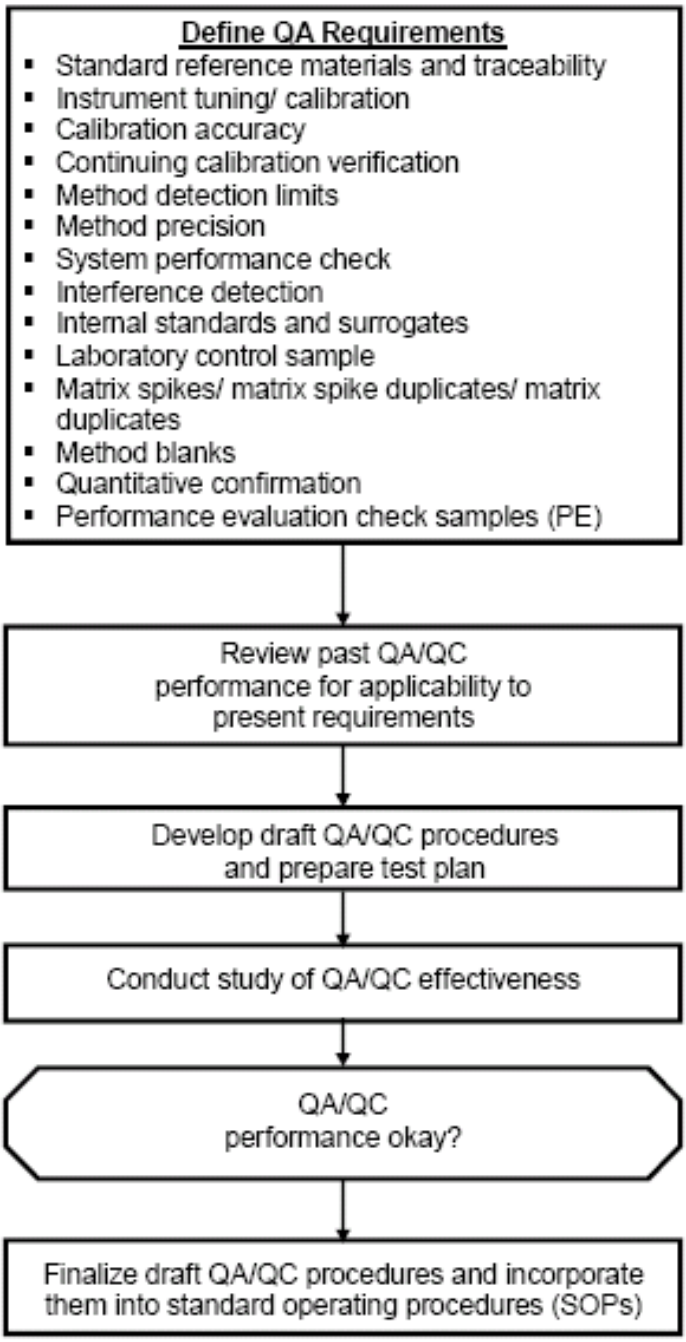AA's Process for Developing QA/QC Procedures for Analytical Methods